



## PHYSICAL AGEING AND DIMENSIONAL CHANGES OF ACRYLATE POLYMERS

A thesis submitted for the Degree of Doctor of Philosophy in the Departments of Chemical Engineering and Physical and Inorganic Chemistry.

June 1992

CHEE-HOONG LAI

B.Sc. (Hons.)

## TABLE OF CONTENTS

| SUMMARY                                                      | vii  |
|--------------------------------------------------------------|------|
| STATEMENT                                                    | viii |
| ACKNOWLEDGEMENTS                                             | ix   |
| CHAPTER 1                                                    |      |
| 1.1 INTRODUCTION                                             | 1    |
| BİBLIOGRAPHY                                                 | 5    |
| CHAPTER 2                                                    |      |
| LITERATURE REVIEW                                            |      |
| 2.1 PHYSICAL AGEING                                          | 9    |
| 2.2 FREE VOLUME MODELS                                       |      |
| 2.2.1 The Williams-Landel-Ferry (WLF) Model                  | 11   |
| 2.2.2 The Simha-Boyer Model                                  | 15   |
| 2.2.3 The Struik Model                                       | 18   |
| 2.3 BASIC ASPECTS OF PHYSICAL AGEING                         |      |
| 2.3.1 Physical Ageing Occurs Generally                       | 21   |
| 2.3.2 The Timescale of Physical Ageing                       | 22   |
| 2.3.3 The Thermoreversibility of Physical Ageing             | 24   |
| 2.3.4 The Temperature Range of Physical Ageing               | 24   |
| 2.3.5 The Non-Linearity and Asymmetry of Physical Ageing     | 27   |
| 2.3.6 The Single-Parameter Model for Volume Recovery         | 29   |
| 2.3.7 The Two-Parameter Model for Volume Recovery            | 31   |
| 2.3.8 The Multi-Parameter Model for Volume Recovery          | 33   |
| 2.3.9 Molecular Motions of Poly(Methyl Methacrylate) and     |      |
| Poly(n-Alkyl Methacrylates)                                  | 35   |
| 2.3.10 Mechanical Modelling of Molecular Behaviour           | 38   |
| 2.3.11 Physical Ageing and Residual Stresses                 | 40   |
| 2.3.12 Physical Ageing and The Glass Transition              | 47   |
| 2.3.14 Physical Ageing and The Thermal Expansion Coefficient | 51   |

| BIBLIOGRAPHY                                                    | 58 |
|-----------------------------------------------------------------|----|
| GLOSSARY OF SYMBOLS                                             | 67 |
| CHAPTER 3                                                       |    |
| EXPERIMENTAL AND VALIDITY OF MEASURING TECHNIQUE                |    |
| 3.1 MATERIALS: DESCRIPTION                                      | 69 |
| 3.2 POLYMER CURING AND CASTING                                  | 70 |
| 3.3 THERMOMECHANICAL ANALYSER (TMA)                             | 71 |
| 3.4 VALIDITY OF MEASURING TECHNIQUE                             |    |
| 3.4.1 Dimensional Chages Arising From Residual Stresses and     |    |
| Physical Ageing                                                 | 73 |
| 3.4.2 Dimensional Changes Arising From the Sorption and         |    |
| Desorption of Diluents                                          | 77 |
| 3.4.3 Dimensional Changes Arising From Viscoelastic Deformation | 77 |
| 3.4.4 Dimensional Changes Arising From Molecular Deformation    | 77 |
| SUMMARY                                                         | 78 |
| BIBLIOGRAPHY                                                    | 79 |
| CHAPTER 4                                                       |    |
| PHYSICAL AGEING IN PMMA                                         |    |
| 4.1 INTRODUCITON                                                | 81 |
| 4.2 SAMPLE PREPARATION AND EXPERIMENTAL                         | 82 |
| 4.3 LENGTH CONTRACTION AS A QUANTITATIVE MEASURE OF             |    |
| FREE VOLUME                                                     | 83 |
| 4.4 RESULTS AND DISCUSSION                                      |    |
| 4.4.1 Free Volume Fraction                                      | 84 |
| 4.4.2 Temperature Range for Length Contraction                  | 88 |
| 4.4.3 Thermal Expansion Coefficient                             | 91 |
| 4.4.4 Relaxation Times for Length Contraction                   | 96 |
|                                                                 | •  |

| 4.4.5 Gruneisen Constant for Poly(Methyl Methacrylate) | 97  |
|--------------------------------------------------------|-----|
| 4.5 SUMMARY                                            | 99  |
| BIBLIOGRAPHY                                           | 100 |
| GLOSSARY OF SYMBOLS                                    | 104 |
| CHAPTER 5                                              |     |
| ISOTHERMAL PHYSICAL AGEING OF PMMA                     |     |
| 5.1 INTRODUCTION                                       | 106 |
| 5.2 EXPERIMENTAL                                       | 107 |
| 5.3 RESULTS AND DISCUSSION                             |     |
| 5.3.1 Isothermal Ageing                                | *** |
| Length Contraction                                     | 108 |
| Relaxation Rates and Relaxation Times                  | 111 |
| Activation Energy for Physical Ageing                  | 116 |
| 5.3.2 Sequential Ageing                                | 119 |
| Length Contraction  Relaxation Rates                   | 120 |
| Relaxation Rates                                       | 120 |
| 5.4 SUMMARY                                            | 122 |
| BIBLIOGRAPHY                                           | 123 |
| GLOSSARY OF SYMBOLS                                    | 126 |
| CHAPTER 6                                              |     |
| RANDOMISATION AND PHYSICAL AGEING IN ORIENTED PMMA     |     |
| 6.1 INTRODUCTION                                       | 127 |
| 6.2 EXPERIMENTAL                                       | 129 |
| 6.3 RESULTS AND DISCUSSION                             |     |
| 6.3.1 Quenched Oriented PMMA                           |     |
| Dimensional Changes                                    | 129 |
| Thermal Expansion Coefficient                          | 132 |

| 6.3.2 Slow-Cooled Oriented PMMA                        |     |
|--------------------------------------------------------|-----|
| Length Changes Under a Constant Heating Rate           | 133 |
| Length Changes During Sequential Ageing                | 134 |
| Relaxation Times and Free Volume Fraction              | 135 |
| Activation Energy of Randomisation                     | 135 |
| 6.4 SUMMARY                                            | 137 |
| BIBLIOGRAPHY                                           | 138 |
| GLOSSARY OF SYMBOLS                                    | 140 |
| CHAPTER 7                                              |     |
| PHYSICAL AGEING AND MOLECULAR WEIGHT                   |     |
| 7.1 INTRODUCTION                                       | 141 |
| 7.2 EXPERIMENTAL                                       | 143 |
| 7.3 RESULTS AND DISCUSSION                             |     |
| 7.3.1 Viscosity-Molecular Weight Relationship          | 144 |
| 7.3.2 Free Volume Fraction                             | 146 |
| 7.3.3 Length Contraction At a Constant Rate of Heating | 149 |
| 7.3.4 Dimensional Changes of Low Molecular Weight PMMA | 149 |
| Free Volume Fraction                                   | 151 |
| Relaxation Times and Activation Energy                 | 152 |
| 7.4 SUMMARY                                            | 153 |
| APPENDIX                                               |     |
| Measurement of Viscosity                               | 154 |
| Determination of Molecular Weight                      | 154 |
| BIBLIOGRAPHY                                           | 156 |
| GLOSSARY OF SYMBOLS                                    | 158 |
| CHAPTER 8                                              |     |
| PHYSICAL AGEING AND PLASTICISATION                     |     |
| 8.1 INTRODUCTION                                       | 160 |

| V |  |
|---|--|
|   |  |

| 8.2 EXPERIMENTAL                                                | 161 |
|-----------------------------------------------------------------|-----|
| 8.3 RESULTS AND DISCUSSION                                      |     |
| 8.3.1 Length Contraction At a Constant Heating Rate             | 163 |
| 8.3.2 Glass Transition Temperature of PMMA Plasticised With DBP | 164 |
| 8.3.3 Free Volume Fraction of Plasticised PMMA                  | 167 |
| 8.3.4 Thermal Expansion Coefficient of Plasticised PMMA         | 170 |
| 8.3.5 Isothermal Ageing of Quenched PMMA Plasticised With DBP   | 172 |
| Length Contraction and Free Volume Fraction                     | 172 |
| Rates of Relaxation and Activation Energies                     | 173 |
| 8.4 SUMMARY                                                     | 176 |
| BIBLIOGRAPHY                                                    | 177 |
| GLOSSARY OF SYMBOLS                                             | 180 |
| CHAPTER 9                                                       |     |
| PHYSICAL AGEING IN CROSSLINKED POLYMERS                         |     |
| 9.1 INTRODUCTION                                                | 181 |
| 9.2 EXPERIMENTAL                                                | 184 |
| 9.3 RESULTS AND DISCUSSION                                      |     |
| 9.3.1 Length Contraction                                        | 186 |
| 9.3.2 Thermal Expansion Coefficient                             | 188 |
| 9.4 SUMMARY                                                     | 192 |
| BIBLIOGRAPHY                                                    | 193 |
| GLOSSARY OF SYMBOLS                                             | 197 |
| CHAPTER 10                                                      |     |
| PHYSICAL AGEING IN POLY(2-HYDROXYETHYL                          |     |
| METHACRYLATE)                                                   |     |
| 10.1 INTRODUCTION                                               | 198 |
| 10.2 EXPERIMENTAL                                               |     |
| 10.2.1 Preparation of PHEMA Specimens                           | 202 |

| 10.2.2 Hydration of PHEMA Specimens                           | 202 |
|---------------------------------------------------------------|-----|
| 10.2.3 Preparation of PHEMA-KBr Specimens                     | 203 |
| 10.2.4 Preparation of Poly(HEMA-co-EGDMA) Specimens           | 204 |
| 10.3 RESULTS AND DISCUSSION                                   |     |
| 10.3.1 Physical Ageing of Dry and Partially-Hydrated PHEMA    | 204 |
| 10.3.2 Effect of Crosslinking on Physical Ageing of Dry PHEMA | 207 |
| 10.3.3 Physical Ageing of Dry PHEMA-KBr Polymers              | 208 |
| 10.4 SUMMARY                                                  | 210 |
| BIBLIOGRAPHY                                                  | 210 |
| GLOSSARY OF SYMBOLS                                           | 215 |
| CHAPTER 11                                                    |     |
| EFFECT OF SUBSTITUENTS ON PHYSICAL AGEING OF                  |     |
| ACRYLATE POLYMERS                                             |     |
| 11.I INTRODUCTION                                             | 216 |
| 11.2 EXPERIMENTAL                                             | 217 |
| 11.3 RESULTS AND DISCUSSION                                   |     |
| 11.3.1 Length Contraction                                     | 217 |
| 11.3.2 Thermal Expansion Coefficient                          | 220 |
| 11.4 SUMMARY                                                  | 222 |
| BIBLIOGRAPHY                                                  | 223 |
| CONCLUSION                                                    | 225 |

## SUMMARY OF THESIS FOR THE DEGREE OF DOCTOR OF PHILOSOPHY

Chee-Hoong Lai
Department of Physical and Inorganic Chemistry
University of Adelaide
South Australia

## PHYSICAL AGEING AND DIMENSIONAL CHANGES OF ACRYLATE POLYMERS

A novel technique for investigating the nature and structure of glassy acrylic polymers, in particular poly(methyl methacrylate) (PMMA), has been developed by studying the dimensional changes of these polymers using a thermomechanical analyser (TMA).

Physical ageing describes a complex process in which an amorphous material in a non-equilibrium state undergoes spontaneous and gradual changes in properties (e.g. decrease in specific volume, increase in creep retardation times, reduction in internal energy, etc.) towards attaining an equilibrium structure. In this work, physical ageing is characterised by length contraction in the glass transition region. The contraction is associated with the collapse of free volume, which is a hypothetical concept used to explain the observed changes during physical ageing. These contractions deviate from the idealised volume-temperature curves which portray Tg as the intersection of the extrapolated liquid and glass lines. The magnitude of length contraction provided a quantitative measure of free volume fraction (f), in which values of f for quenched polymers were found to range from 0.08 to 0.26, but decreased to 0.05-0.06 for slow-cooled PMMA. In addition, free volume fraction was also found to be affected by changes in molecular weight, plasticisation, side-group and main-chain substituents and crosslinking. These variations in free volume fraction leads to the conclusion that a single, "universal" value, as proposed by the Simha-Boyer and Williams-Landel-Ferry theories, is unlikely.

This thesis also investigates of the effects of molecular orientation and residual stresses on the dimensional changes of PMMA. A preliminary study on the dimensional instability of hydrated poly(2-hydroxyethyl methacrylate) (PHEMA) is also presented, in which length measurements may represent a potentially useful tool in elucidating the distribution of water in PHEMA.